



WILLETT Celebrating 80 Years

Willett is involved in all phases of the manufacturing process from part design through product development to complete turn-key systems, including, tooling, transfer systems, metal stampings, CNC metal fabrication, assembly and packaging – always with continuous effort for quality improvement.

Willett operates two business units - the Production Division and the Tool & Die Division - which, while separate and independently run entities, frequently collaborate to achieve customer expectations.

TOOL & DIE DIVISION

- Engineering & Development
- Part Transfers
- Custom Automation
- Turn-key Systems
- Replacement Tooling
- System Integration
- All-Around Precision Machining

PRODUCTION DIVISION

- Contract Metal Stampings
- CNC Metal Fabrication
- Assemblies
- In-Die Tapping
- Robotic MIG Welding
- Spot Welding
- Value Added Services

DESIGN CAPABILITIES

Willett's Engineering and Design Team's expertise and computer aided design capabilities support our customers from part design and prototype to complete turn-key production systems. Design and engineer close tolerance dies (blanking, compound, deep draw, progressive and gag), part transfer systems replacement and spare tooling, and complete turn-key systems. Willett uses SolidWorks and AutoCAD design software.

MARKETS

- Automotive
- Electrical
- Hardware
- HVAC
- Light Metal Packaging
- Pharmaceutical

QUALITY

Willett is dedicated to providing the highest quality products and service to our customers. Willett's commitment to continual improvement and meeting customer's expectations is the basis for achieving our quality objectives.

CERTIFICATIONS

- ISO-9001.2000 Registered
- CCR Registered (Central Contractors Registry)
- DDTC Registered (Directorate of Defense Trade Controls)

FACILITY

Willett is headquartered in Cockeysville, MD, which is located between Baltimore, MD and York, PA, convenient to major interstate highway I-83. Willett operates in two buildings totaling over 60,000 sq. ft.

EQUIPMENT

Tool & Die Division

CNC Milling - Max. Cap. 50" X, 25" Y, 22" Z

CNC Turning/Milling - Max. Cap. 20" dia, 44" between center

CNC Turning - Max. Cap. 10" dia., 20" between center

CNC Wire EDM - Max. Cap. 27-9/16" X, 40-3/4" Y, 12.5" Z

CNC RAM EDM - Max. Cap. 32" X, 21" Y

CNC Jig Grinding - Max. Cap. 18" X, 11" Y

Surface Grinding - Max. Cap. 60" X, 24" Y

Conventional Machines: Various Milling, Lathes, Grinders, Jig Grinders & Jig Bores

Production Division

CNC Brake Press - Max. Cap. 100 Ton x 10'

CNC Punch Press - Max. Cap. 22 Ton

Gap Presses - 25-125 Tons

Straight Side Presses 30-400 Tons

Shear – 1/4" thick x 10' mild steel

Fastener Insertion - Automatic & Manual

Robotic Welding

Spot Welding - 50-150 KVA

CONTACT

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